

# Safety Data Sheet

Issue Date: 01-Aug-2013

Revision Date: 05-Jun-2015

Version 1

## 1. IDENTIFICATION

### Product Identifier

**Product Name** CXE-207 FC, Hi-Build Coating, Part B

### Other means of identification

**UN/ID No** UN2735

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy Flooring/Coating Systems.

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Corvixx Polymers Corporation  
7070 Lyndon Avenue  
Rosemont, IL 60018

### Emergency Telephone Number

**Company Phone Number** 1-855-827-8500  
**Emergency Telephone (24 hr)** INFOTRAC 1-352-323-3500 (International)  
1-800-535-5053 (North America)

## 2. HAZARDS IDENTIFICATION

**Physical State** Liquid

### Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Germ cell mutagenicity	Category 1B
Reproductive toxicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 2

### Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

### Signal Word

**Danger**

### Hazard Statements

Harmful if swallowed  
Harmful if inhaled  
Causes severe skin burns and eye damage  
May cause genetic defects  
May damage fertility or the unborn child  
May cause damage to organs through prolonged or repeated exposure

**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wash face, hands and any exposed skin thoroughly after handling  
 Do not eat, drink or smoke when using this product  
 Use only outdoors or in a well-ventilated area  
 Do not breathe dust/fume/gas/mist/vapors/spray

**Precautionary Statements - Response**

Immediately call a poison center or doctor/physician  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 Immediately call a poison center or doctor/physician  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 Wash contaminated clothing before reuse  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 Immediately call a poison center or doctor/physician  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
 Rinse mouth  
 Do not induce vomiting

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Other Hazards**

Very toxic to aquatic life with long lasting effects

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Proprietary Curing Agent	Proprietary	<40
Proprietary Amine	Proprietary	<30
Proprietary Curing Agent	Proprietary	<20
Proprietary Alcohol	Proprietary	<17
Proprietary Alcohol	Proprietary	<5
Proprietary Curing Agent	Proprietary	<4
Proprietary Hardener	Proprietary	<4
Proprietary Amines	Proprietary	<2
Proprietary Solvent	Proprietary	<2
Proprietary Solvent	Proprietary	<1

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

### 4. FIRST-AID MEASURES

**First Aid Measures**

<b>Eye Contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
<b>Skin Contact</b>	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a poison center or doctor/physician. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
<b>Ingestion</b>	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting.

**Most important symptoms and effects**

<b>Symptoms</b>	Causes severe skin burns and eye damage. May be harmful in contact with skin. Harmful if inhaled. Harmful if swallowed. May cause damage to organs through prolonged or repeated exposure.
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**Indication of any immediate medical attention and special treatment needed**

<b>Notes to Physician</b>	Treat symptomatically.
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**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Alcohol resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical. Dry sand. Powdered limestone.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**

Not determined.

**Hazardous Combustion Products** Nitric acid. Ammonia. Nitrogen oxides (NO<sub>x</sub>). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Aldehydes. Flammable hydrocarbon fragments.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

<b>Personal Precautions</b>	Use personal protective equipment as required. Isolate hazard area. Keep unnecessary and unprotected personnel from entering.
<b>Environmental Precautions</b>	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and material for containment and cleaning up**

<b>Methods for Containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for Clean-Up</b>	Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

#### **Advice on Safe Handling**

Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands, and any exposed skin thoroughly after handling.

### Conditions for safe storage, including any incompatibilities

#### **Storage Conditions**

Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked up. Store away from incompatible materials.

#### **Incompatible Materials**

Reactive metals (e.g. sodium, calcium zinc, etc.). Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Proprietary Amine	Ceiling: 0.1 mg/m <sup>3</sup>	Ceiling: 0.1 mg/m <sup>3</sup>	Ceiling: 0.1 mg/m <sup>3</sup>

### Appropriate engineering controls

#### **Engineering Controls**

Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

### Individual protection measures, such as personal protective equipment

#### **Eye/Face Protection**

Full face shield with goggles underneath.

#### **Skin and Body Protection**

Butyl-rubber. Nitrile rubber. Neoprene gloves. Impervious gloves. PVC disposable gloves. The breakthrough time of the selected glove must be greater than the intended use period. Slicker suit. Impervious clothing. Full rubber suit (rain gear). Rubber or plastic boots.

#### **Respiratory Protection**

Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

#### **General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

**Physical State**  
**Appearance**  
**Color**

Liquid  
Not determined  
Not determined

**Odor**  
**Odor Threshold**

Not determined  
Not determined

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	230 °C / 446 °F	
Flash Point	> 93.3 °C / 200 °F	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Liquid- Not Applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	
Water Solubility	Negligible	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

## 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions.

### Chemical Stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

### Conditions to Avoid

Keep out of reach of children.

### Incompatible Materials

Reactive metals (e.g. sodium, calcium zinc, etc.). Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

### Hazardous Decomposition Products

Nitric acid. Ammonia. Nitrogen oxides (NOx). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO2). Aldehydes. Flammable hydrocarbon fragments (e.g., acetylene). Nitrosamine.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

<b>Eye Contact</b>	Causes severe eye damage.
<b>Skin Contact</b>	Causes severe skin burns. May be harmful in contact with skin.
<b>Inhalation</b>	Harmful if inhaled.
<b>Ingestion</b>	Harmful if swallowed.

**Component Information**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary Curing Agent	= 2990 mg/kg ( Rat )	= 2318 mg/kg ( Rabbit )	-
Proprietary Amine	= 660 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	= 700 ppm ( Rat ) 1 h
Proprietary Curing Agent	= 910 mg/kg ( Rat )	-	-
Proprietary Alcohol	= 1230 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	= 8.8 mg/L ( Rat ) 4 h
Proprietary Alcohol	= 1600 mg/kg ( Rat )	-	-
Proprietary Curing Agent	= 580 mg/kg ( Rat )	= 2031 mg/kg ( Rabbit )	-
Proprietary Hardener	= 580 mg/kg ( Rat )	= 2031 mg/kg ( Rabbit )	-
Proprietary Amines	> 2000 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	-
Proprietary Solvent	> 5000 mg/kg ( Rat )	> 3160 mg/kg ( Rabbit )	-
Proprietary Hardener	= 1000 mg/kg ( Rat )	= 1280 mg/kg ( Rat )	-
Proprietary Solvent	= 8400 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	= 3400 ppm ( Rat ) 4 h
Proprietary Surfactant	= 1310 mg/kg ( Rat )	-	-

**Information on physical, chemical and toxicological effects****Symptoms**

Please see section 4 of this SDS for symptoms.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Germ cell mutagenicity**

May cause genetic defects.

**Carcinogenicity**

Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**Reproductive toxicity**

May damage fertility or the unborn child.

**STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure.

**Numerical measures of toxicity**

Not determined

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Very toxic to aquatic life with long lasting effects.

**Component Information**

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary Curing Agent	11.2: 72 h Desmodesmus subspicatus mg/L EC50	4.71 - 5.62: 96 h Pimephales promelas mg/L LC50 flow-through 6.9: 96 h Cyprinus carpio mg/L LC50 static		3.9: 48 h Daphnia magna mg/L EC50 3.4 - 4.5: 48 h Daphnia magna mg/L EC50 Static
Proprietary Curing Agent	29.5: 72 h Desmodesmus subspicatus mg/L EC50	172: 48 h Leuciscus idus mg/L LC50 static		31.5: 24 h Daphnia magna mg/L EC50

Proprietary Alcohol	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
Proprietary Alcohol		3400: 48 h Chaetodonoides mg/L LC50		
Proprietary Curing Agent	0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodesmus subspicatus mg/L EC50	0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through 0.135: 96 h Pimephales promelas mg/L LC50 flow-through		0.14: 48 h Daphnia magna mg/L EC50
Proprietary Hardener	0.41: 96 h Pseudokirchneriella subcapitata mg/L EC50 1.3: 72 h Desmodesmus subspicatus mg/L EC50	0.135: 96 h Pimephales promelas mg/L LC50 flow-through		0.14: 48 h Daphnia magna mg/L EC50 0.17 - 0.21: 48 h Daphnia magna mg/L EC50 Static 0.0874 - 0.124: 48 h Daphnia magna mg/L EC50 semi-static
Proprietary Amines	0.0008: 96 h Desmodesmus subspicatus mg/L EC50	0.16: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 0.24: 96 h Brachydanio rerio mg/L LC50 static		0.045: 48 h Daphnia magna mg/L EC50
Proprietary Solvent		2200: 96 h Pimephales promelas mg/L LC50		2.6: 96 h Chaetogammarus marinus mg/L LC50
Proprietary Solvent		9.22: 96 h Oncorhynchus mykiss mg/L LC50		6.14: 48 h Daphnia magna mg/L EC50

**Persistence/Degradability**

Not determined.

**Bioaccumulation**

Not determined.

**Mobility**

Chemical Name	Partition Coefficient
Proprietary Curing Agent	2.44
Proprietary Curing Agent	0.77
Proprietary Alcohol	1.1
Proprietary Hardener	3.28

**Other Adverse Effects**

Not determined

### 13. DISPOSAL CONSIDERATIONS

**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

## 14. TRANSPORT INFORMATION

**Note** Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

### DOT

**UN/ID No** UN2735  
**Proper Shipping Name** Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)  
**Hazard Class** 8  
**Packing Group** II

### IATA

**UN/ID No** UN2735  
**Proper Shipping Name** Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)  
**Hazard Class** 8  
**Packing Group** II

### IMDG

**UN/ID No** UN2735  
**Proper Shipping Name** Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)  
**Hazard Class** 8  
**Packing Group** II

## 15. REGULATORY INFORMATION

### International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Amine	Present	X		Present		Present	X	Present	X	X
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Hardener	Present	X		Present		Present	X	Present	X	X
Proprietary Amines	Present	X		Present		Present	X	Present	X	X
Proprietary Solvent	Present	X		Present		Present	X	Present	X	X
Proprietary Solvent	Present	X		Present		Present	X	Present	X	X

#### Legend:

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

*ENCS - Japan Existing and New Chemical Substances*

*IECSC - China Inventory of Existing Chemical Substances*

*KECL - Korean Existing and Evaluated Chemical Substances*

*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

*AICS - Australian Inventory of Chemical Substances*



**US Federal Regulations**

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Proprietary Curing Agent -		<4	1.0
Proprietary Hardener -		<4	1.0

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Proprietary Amine	X	X	X
Proprietary Curing Agent	X		
Proprietary Alcohol		X	X
Proprietary Alcohol		X	X
Proprietary Hardener		X	X

**16. OTHER INFORMATION****NFPA****Health Hazards****Flammability****Instability****Special Hazards****HMIS**

Not determined

Not determined

Not determined

Not determined

**Health Hazards****Flammability****Physical Hazards****Personal Protection**

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Not determined

**Issue Date:** 01-Aug-2013  
**Revision Date:** 05-Jun-2015  
**Revision Note:** New format

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**