

Safety Data Sheet

Issue Date: 01-Jan-2013

Revision Date: 19-May-2015

Version 1

1. IDENTIFICATION

Product Identifier

Product Name CXE-400 FC Part B

Other means of identification

SDS # RRI-006

UN/ID No UN1760

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Flooring/Coating Systems.

Details of the supplier of the safety data sheet

Supplier Address

Corvixx Polymers Corporation
7070 Lyndon Avenue
Rosemont, IL 60018

Emergency Telephone Number

Company Phone Number 1-855-827-8500

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance liquid

Physical State Liquid

Odor Ammoniacal

Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

Signal Word

Danger

Hazard Statements

Harmful if swallowed
Harmful in contact with skin
Harmful if inhaled
Causes severe skin burns and eye damage
May cause an allergic skin reaction
May cause genetic defects
Suspected of damaging fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure



Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves

Precautionary Statements - Response

Immediately call a poison center or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a poison center or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a poison center or doctor/physician
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 Do not induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Toxic to aquatic life with long lasting effects

Unknown Acute Toxicity

48.1% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Proprietary alcohol	Proprietary	40-50
Proprietary amine	Proprietary	5-10
Proprietary aromatic organic	Proprietary	5-10
Proprietary light hydrocarbon	Proprietary	<5
Proprietary heavy hydrocarbon	Proprietary	<1
Proprietary aromatic hydrocarbon	Proprietary	<1
Proprietary acid	Proprietary	<1

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact	IF IN EYES: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician or poison control center immediately.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Call a poison center or doctor/physician if you feel unwell.

Most important symptoms and effects

Symptoms	Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. Harmful if swallowed. May aggravate pre-existing neurological disorders, eye disease, skin disorders and allergies.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Carbon dioxide (CO₂). Dry chemical. Alcohol resistant foam. Powdered limestone. Sand/earth.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Combustion may release noxious or toxic vapors. Nitric acid. Ammonia. Nitrogen oxides (NO_x). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Flammable hydrocarbon fragments. Nitrosamine. Organic acid vapors.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Keep unnecessary people away; isolate hazard area and deny entry.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Use personal protective equipment as required. Isolate hazard area. Keep unnecessary and unprotected personnel from entering.
Environmental Precautions	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Clean-Up	Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wear personal protective equipment. Wash face, hands, and any exposed skin thoroughly after handling. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked up. Store away from incompatible materials. Keep in properly labeled containers. Store containers upright. Keep separate from food items.
Packaging Materials	Do not reuse container. Empty containers retain product residue and can be hazardous.
Incompatible Materials	Amines. Incompatible with bases. Reducing Agents. Reactive metals (e.g. sodium, calcium, zinc. Etc.) Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed with the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Proprietary aromatic organic	TWA: 5 ppm S*	TWA: 5 ppm TWA: 19 mg/m ³ (vacated) TWA: 5 ppm (vacated) TWA: 19 mg/m ³ (vacated) S* S*	IDLH: 250 ppm Ceiling: 15.6 ppm 15 min Ceiling: 60 mg/m ³ 15 min TWA: 5 ppm TWA: 19 mg/m ³
Proprietary aromatic hydrocarbon	-	-	TWA: 25 ppm TWA: 125 mg/m ³
Proprietary acid	TWA: 5 mg/m ³ inhalable fraction and vapor	-	-

Appropriate engineering controls

Engineering Controls	Apply technical measures to comply with the occupational exposure limits. Eyewash stations. Showers.
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Individual protection measures, such as personal protective equipment

Eye/Face Protection	Wear approved safety goggles where a splash hazard exists.
Skin and Body Protection	Butyl rubber or nitrile rubber gloves. Wear suitable protective clothing.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Ammoniacal
Appearance	liquid	Odor Threshold	Not determined
Color	Not determined		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	222 °C / 432 °F	
Flash Point	103.89 °C / 219 °F	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Liquid-not applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	
Water Solubility	Not determined	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to Avoid

See Sec. 7 Handling & Storage.

Incompatible Materials

Amines. Incompatible with bases. Reducing Agents. Reactive metals (e.g. sodium, calcium, zinc. Etc.) Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed with the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

Hazardous Decomposition Products

Burning produces irritating and toxic fumes. Nitric acid. Ammonia. Nitrogen oxides (NOx). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Flammable hydrocarbon fragments. Nitrosamine. Organic acid vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Eye Contact	Causes severe eye damage.
Skin Contact	Causes severe skin burns. Harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	Harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary alcohol	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
Proprietary amine	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-
Proprietary aromatic organic	= 340 mg/kg (Rat) = 317 mg/kg (Rat)	= 630 mg/kg (Rabbit)	= 316 mg/m ³ (Rat) 4 h
Proprietary cyclo-amine compound	= 1000 mg/kg (Rat)	-	-
Proprietary light hydrocarbon	> 5000 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	-
Proprietary heavy hydrocarbon	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
Proprietary ethoxylate	= 1310 mg/kg (Rat)	-	-
Proprietary aromatic hydrocarbon	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
Proprietary acid	= 1600 mg/kg (Rat)	= 1140 mg/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	May cause genetic defects.
Carcinogenicity	Not classifiable as a human carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Proprietary aromatic organic		Group 3		

Legend

IARC (International Agency for Research on Cancer)
Group 3 IARC components are "not classifiable as human carcinogens"

Reproductive toxicity	May damage fertility or the unborn child.
STOT - repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity 48.1% of the mixture consists of ingredient(s) of unknown toxicity.**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary alcohol	35: 3 h <i>Anabaena variabilis</i> mg/L EC50	460: 96 h <i>Pimephales promelas</i> mg/L LC50 static 10: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
Proprietary amine	2.5: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 20: 72 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 3.7: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50	570: 96 h <i>Poecilia reticulata</i> mg/L LC50 semi-static 495: 96 h <i>Pimephales promelas</i> mg/L LC50		31.1: 48 h <i>Daphnia magna</i> mg/L EC50
Proprietary aromatic organic	46.42: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 0.0188 - 0.1044: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 static 187 - 279: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 static	11.9 - 50.5: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 20.5 - 25.6: 96 h <i>Pimephales promelas</i> mg/L LC50 static 32: 96 h <i>Pimephales promelas</i> mg/L LC50 23.4 - 36.6: 96 h <i>Oryzias latipes</i> mg/L LC50 static 27.8: 96 h <i>Brachydanio rerio</i> mg/L LC50 0.00175: 96 h <i>Cyprinus carpio</i> mg/L LC50 semi-static 33.9 - 43.3: 96 h <i>Oryzias latipes</i> mg/L LC50 flow-through 11.5: 96 h <i>Lepomis macrochirus</i> mg/L LC50 semi-static 34.09 - 47.64: 96 h <i>Poecilia reticulata</i> mg/L LC50 static 31: 96 h <i>Poecilia reticulata</i> mg/L LC50 semi-static 5.0 - 12.0: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 13.5: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static 11.9 - 25.3: 96 h <i>Lepomis macrochirus</i> mg/L LC50 flow-through 5.449 - 6.789: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 flow-through 7.5 - 14: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 static 4.23 - 7.49: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 semi-static	EC50 21 - 36 mg/L 30 min EC50 = 23.28 mg/L 5 min EC50 = 25.61 mg/L 15 min EC50 = 28.8 mg/L 5 min EC50 = 31.6 mg/L 15 min	4.24 - 10.7: 48 h <i>Daphnia magna</i> mg/L EC50 Static 10.2 - 15.5: 48 h <i>Daphnia magna</i> mg/L EC50
Proprietary cyclo-amine compound		46 - 100: 96 h <i>Leuciscus idus</i> mg/L LC50 static		

Proprietary light hydrocarbon		2200: 96 h Pimephales promelas mg/L LC50		2.6: 96 h Chaetogammarus marinus mg/L LC50
Proprietary heavy hydrocarbon		9.22: 96 h Oncorhynchus mykiss mg/L LC50		6.14: 48 h Daphnia magna mg/L EC50
Proprietary aromatic hydrocarbon		7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through		6.14: 48 h Daphnia magna mg/L EC50
Proprietary acid	61: 72 h Desmodesmus subspicatus mg/L EC50 41: 96 h Desmodesmus subspicatus mg/L EC50	70: 96 h Pimephales promelas mg/L LC50	EC50 = 110 mg/L 17 h EC50 = 670 mg/L 30 min	85.4: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Proprietary alcohol	1.1
Proprietary amine	-1.4
Proprietary aromatic organic	1.47
Proprietary cyclo-amine compound	2.03
Proprietary aromatic hydrocarbon	3.63
Proprietary acid	2.7

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods**Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Proprietary aromatic organic	U188	Included in waste stream: K060		U188

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Proprietary aromatic organic	Toxic Corrosive

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No UN1760
Proper Shipping Name Corrosive liquid, n.o.s. (triethylenetetramine, phenol)
Hazard Class 8
Packing Group II

IATA

UN/ID No UN1760
Proper Shipping Name Corrosive liquid, n.o.s. (triethylenetetramine, phenol)
Hazard Class 8
Packing Group II

IMDG

UN/ID No UN1760
Proper Shipping Name Corrosive liquid, n.o.s. (triethylenetetramine, phenol)
Hazard Class 8
Packing Group II
Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Proprietary alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary amine	Present	X		Present		Present	X	Present	X	X
Proprietary aromatic organic	Present	X		Present		Present	X	Present	X	X
Proprietary light hydrocarbon	Present	X		Present		Present	X	Present	X	X
Proprietary heavy hydrocarbon	Present	X		Present		Present	X	Present	X	X
Proprietary aromatic hydrocarbon	Present	X		Present		Present	X	Present	X	X
Proprietary acid	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**CERCLA**

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Proprietary aromatic organic	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Proprietary aromatic organic -		5-10	1.0
Proprietary aromatic hydrocarbon -		<1	1.0

CWA (Clean Water Act)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Proprietary aromatic organic	1000 lb	X	X	X

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Proprietary alcohol		X	X
Proprietary amine	X	X	X
Proprietary aromatic organic	X	X	X
Proprietary aromatic hydrocarbon	X	X	X
Proprietary acid	X	X	

16. OTHER INFORMATION**NFPA****Health Hazards****Flammability****Instability****Special Hazards**

Not determined

Not determined

Not determined

Not determined

HMIS**Health Hazards****Flammability****Physical Hazards****Personal Protection**

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Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet