

# Safety Data Sheet

Issue Date: 09-Nov-2015

Revision Date: 13-Nov-2015

Version 1

## 1. IDENTIFICATION

### Product Identifier

**Product Name** CXE-407, Hi-Build Coating, Part B

**UN/ID No** UN1760

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy Coating

### Details of the supplier of the safety data sheet

#### **Supplier Address**

Corvixx Polymers Corporation  
7070 Lyndon Avenue  
Rosemont, IL 60018

### Emergency Telephone Number

**Company Phone Number** 1-855-827-8500  
**Emergency Telephone (24 hr)** INFOTRAC 1-352-323-3500 (International)  
1-800-535-5053 (North America)

## 2. HAZARDS IDENTIFICATION

**Physical State** Liquid

**Odor** Characteristic

### Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

### Signal Word

**Danger**

### Hazard Statements

Harmful if swallowed  
Harmful in contact with skin  
Harmful if inhaled  
Causes severe skin burns and eye damage  
May cause an allergic skin reaction  
May cause genetic defects  
Suspected of damaging fertility or the unborn child  
May cause damage to organs through prolonged or repeated exposure



#### **Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wash face, hands and any exposed skin thoroughly after handling  
 Do not eat, drink or smoke when using this product  
 Do not breathe dust/fume/gas/mist/vapors/spray  
 Contaminated work clothing must not be allowed out of the workplace  
 Wear protective gloves

#### **Precautionary Statements - Response**

Immediately call a poison center or doctor/physician  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 Immediately call a poison center or doctor/physician  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 Wash contaminated clothing before reuse  
 If skin irritation or rash occurs: Get medical advice/attention  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 Immediately call a poison center or doctor/physician  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
 Rinse mouth  
 Do not induce vomiting

#### **Precautionary Statements - Storage**

Store locked up

#### **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

#### **Other Hazards**

Very toxic to aquatic life with long lasting effects

### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Chemical Name</b>	<b>CAS No</b>	<b>Weight-%</b>
Proprietary alcohol	Proprietary	30-40
Acetic acid	64-19-7	1-10
Triethylene tetramine	112-24-3	<5
Proprietary phenol	Proprietary	<5
Proprietary solvent	Proprietary	<5
Proprietary solvent	Proprietary	<1
Proprietary acid	Proprietary	<1

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

### **4. FIRST-AID MEASURES**

#### **First Aid Measures**

##### **General Advice**

Immediately call a poison center or doctor/physician.

<b>Eye Contact</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
<b>Skin Contact</b>	Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
<b>Ingestion</b>	Call a poison center or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting.

**Most important symptoms and effects**

<b>Symptoms</b>	Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause genetic defects. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.
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**Indication of any immediate medical attention and special treatment needed**

<b>Notes to Physician</b>	Treat symptomatically.
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**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**

Not determined.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

<b>Personal Precautions</b>	Use personal protective equipment as required.
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**Methods and material for containment and cleaning up**

<b>Methods for Containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for Clean-Up</b>	Keep in suitable, closed containers for disposal.

**7. HANDLING AND STORAGE****Precautions for safe handling**

<b>Advice on Safe Handling</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.
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**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Store locked up.  
**Incompatible Materials** None known based on information supplied.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetic acid 64-19-7	STEL: 15 ppm TWA: 10 ppm	TWA: 10 ppm TWA: 25 mg/m <sup>3</sup> (vacated) TWA: 10 ppm (vacated) TWA: 25 mg/m <sup>3</sup>	IDLH: 50 ppm TWA: 10 ppm TWA: 25 mg/m <sup>3</sup> STEL: 15 ppm STEL: 37 mg/m <sup>3</sup>
Proprietary phenol	TWA: 5 ppm S*	TWA: 5 ppm TWA: 19 mg/m <sup>3</sup> (vacated) TWA: 5 ppm (vacated) TWA: 19 mg/m <sup>3</sup> (vacated) S* S*	IDLH: 250 ppm Ceiling: 15.6 ppm 15 min Ceiling: 60 mg/m <sup>3</sup> 15 min TWA: 5 ppm TWA: 19 mg/m <sup>3</sup>
Proprietary solvent	-	-	TWA: 25 ppm TWA: 125 mg/m <sup>3</sup>
Proprietary acid	TWA: 5 mg/m <sup>3</sup> inhalable fraction and vapor	-	-

**Appropriate engineering controls**

**Engineering Controls** Showers. Eyewash stations. Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/Face Protection** Refer to 29 CFR 1910.133 for eye and face protection regulations.  
**Skin and Body Protection** Refer to 29 CFR 1910.138 for appropriate skin and body protection.  
**Respiratory Protection** Refer to 29 CFR 1910.134 for respiratory protection requirements.  
**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

**Physical State** Liquid  
**Appearance** Not determined  
**Color** Not determined  
**Odor** Characteristic  
**Odor Threshold** Not determined

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	Not determined	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>Water Solubility</b>	Not determined	
<b>Solubility in other solvents</b>	Not determined	
<b>Partition Coefficient</b>	Not determined	
<b>Auto-ignition Temperature</b>	Not determined	
<b>Decomposition Temperature</b>	Not determined	
<b>Kinematic Viscosity</b>	Not determined	
<b>Dynamic Viscosity</b>	Not determined	
<b>Explosive Properties</b>	Not determined	
<b>Oxidizing Properties</b>	Not determined	

## 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions.

### Chemical Stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

### Conditions to Avoid

Keep out of reach of children.

### Incompatible Materials

None known based on information supplied.

### Hazardous Decomposition Products

None known based on information supplied.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

<b>Eye Contact</b>	Causes severe eye damage.
<b>Skin Contact</b>	Harmful in contact with skin. Causes severe skin burns.
<b>Inhalation</b>	Harmful if inhaled.
<b>Ingestion</b>	Harmful if swallowed.

### Component Information

<b>Chemical Name</b>	<b>Oral LD50</b>	<b>Dermal LD50</b>	<b>Inhalation LC50</b>
Proprietary alcohol	= 1230 mg/kg ( Rat )	= 2 g/kg ( Rabbit )	= 8.8 mg/L ( Rat ) 4 h
Acetic acid 64-19-7	= 3310 mg/kg ( Rat )	= 1060 mg/kg ( Rabbit )	= 11.4 mg/L ( Rat ) 4 h
Proprietary amine	= 1000 mg/kg ( Rat )	-	-
Triethylene tetramine 112-24-3	= 2500 mg/kg ( Rat )	= 550 mg/kg ( Rabbit )	-
Proprietary phenol	= 340 mg/kg ( Rat ) = 317 mg/kg ( Rat )	= 630 mg/kg ( Rabbit )	= 316 mg/m <sup>3</sup> ( Rat ) 4 h
Proprietary solvent	> 5000 mg/kg ( Rat )	> 3160 mg/kg ( Rabbit )	-

Proprietary solvent	= 8400 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	= 3400 ppm ( Rat ) 4 h
Proprietary solvent	= 3280 mg/kg ( Rat )	> 3160 mg/kg ( Rabbit )	= 18 g/m <sup>3</sup> ( Rat ) 4 h
Proprietary acid	= 1600 mg/kg ( Rat )	= 1140 mg/kg ( Rabbit )	-

### Information on physical, chemical and toxicological effects

**Symptoms** Please see section 4 of this SDS for symptoms.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** May cause genetic defects.

**Carcinogenicity** Group 3 IARC components are "not classifiable as human carcinogens".

Chemical Name	ACGIH	IARC	NTP	OSHA
Proprietary phenol		Group 3		

### Legend

*IARC (International Agency for Research on Cancer)*

*Group 3 IARC components are "not classifiable as human carcinogens"*

**Reproductive toxicity** Suspected of damaging fertility or the unborn child.

**STOT - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

### Numerical measures of toxicity

Not determined

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Very toxic to aquatic life with long lasting effects.

### Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary alcohol	35: 3 h <i>Anabaena variabilis</i> mg/L EC50	460: 96 h <i>Pimephales promelas</i> mg/L LC50 static 10: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
Acetic acid 64-19-7		79: 96 h <i>Pimephales promelas</i> mg/L LC50 static 75: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	EC50 = 8.8 mg/L 15 min EC50 = 8.8 mg/L 25 min EC50 = 8.8 mg/L 5 min	65: 48 h <i>Daphnia magna</i> mg/L EC50 Static 47: 24 h <i>Daphnia magna</i> mg/L EC50
Proprietary amine		46 - 100: 96 h <i>Leuciscus idus</i> mg/L LC50 static		
Triethylene tetramine 112-24-3	2.5: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 20: 72 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 3.7: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50	570: 96 h <i>Poecilia reticulata</i> mg/L LC50 semi-static 495: 96 h <i>Pimephales promelas</i> mg/L LC50		31.1: 48 h <i>Daphnia magna</i> mg/L EC50

Proprietary phenol	46.42: 96 h Pseudokirchneriella subcapitata mg/L EC50 0.0188 - 0.1044: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 187 - 279: 72 h Desmodesmus subspicatus mg/L EC50 static	11.9 - 50.5: 96 h Pimephales promelas mg/L LC50 flow-through 20.5 - 25.6: 96 h Pimephales promelas mg/L LC50 static 32: 96 h Pimephales promelas mg/L LC50 23.4 - 36.6: 96 h Oryzias latipes mg/L LC50 static 27.8: 96 h Brachydanio rerio mg/L LC50 0.00175: 96 h Cyprinus carpio mg/L LC50 semi-static 33.9 - 43.3: 96 h Oryzias latipes mg/L LC50 flow-through 11.5: 96 h Lepomis macrochirus mg/L LC50 semi-static 34.09 - 47.64: 96 h Poecilia reticulata mg/L LC50 static 31: 96 h Poecilia reticulata mg/L LC50 semi-static 5.0 - 12.0: 96 h Oncorhynchus mykiss mg/L LC50 13.5: 96 h Lepomis macrochirus mg/L LC50 static 11.9 - 25.3: 96 h Lepomis macrochirus mg/L LC50 flow-through 5.449 - 6.789: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 7.5 - 14: 96 h Oncorhynchus mykiss mg/L LC50 static 4.23 - 7.49: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	EC50 21 - 36 mg/L 30 min EC50 = 23.28 mg/L 5 min EC50 = 25.61 mg/L 15 min EC50 = 28.8 mg/L 5 min EC50 = 31.6 mg/L 15 min	4.24 - 10.7: 48 h Daphnia magna mg/L EC50 Static 10.2 - 15.5: 48 h Daphnia magna mg/L EC50
Proprietary solvent		2200: 96 h Pimephales promelas mg/L LC50		2.6: 96 h Chaetogammarus marinus mg/L LC50
Proprietary solvent		9.22: 96 h Oncorhynchus mykiss mg/L LC50		6.14: 48 h Daphnia magna mg/L EC50
Proprietary acid	61: 72 h Desmodesmus subspicatus mg/L EC50 41: 96 h Desmodesmus subspicatus mg/L EC50	70: 96 h Pimephales promelas mg/L LC50	EC50 = 110 mg/L 17 h EC50 = 670 mg/L 30 min	85.4: 48 h Daphnia magna mg/L EC50
Proprietary solvent		7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through		6.14: 48 h Daphnia magna mg/L EC50

**Persistence/Degradability**

Not determined.

**Bioaccumulation**

Not determined.

**Mobility**

Chemical Name	Partition Coefficient
Proprietary alcohol	1.1
Acetic acid 64-19-7	-0.31
Proprietary amine	2.03
Triethylene tetramine 112-24-3	-1.4
Proprietary phenol	1.47
Proprietary acid	2.7
Proprietary solvent	3.63

**Other Adverse Effects**

Not determined

**13. DISPOSAL CONSIDERATIONS****Waste Treatment Methods**

**Disposal of Wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**US EPA Waste Number**

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Proprietary phenol	U188	Included in waste stream: K060		U188

**California Hazardous Waste Status**

Chemical Name	California Hazardous Waste Status
Acetic acid 64-19-7	Toxic Corrosive Ignitable
Proprietary phenol	Toxic Corrosive

**14. TRANSPORT INFORMATION****Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

**DOT**

**UN/ID No** UN1760  
**Proper Shipping Name** Corrosive liquids, n.o.s. (Acetic acid, Triethylene tetramine)  
**Hazard Class** 8  
**Packing Group** II

**IATA**

**UN/ID No** UN1760  
**Proper Shipping Name** Corrosive liquids, n.o.s. (Acetic acid, Triethylene tetramine)  
**Hazard Class** 8  
**Packing Group** II

**IMDG**

**UN/ID No** UN1760  
**Proper Shipping Name** Corrosive liquids, n.o.s. (Acetic acid, Triethylene tetramine)  
**Hazard Class** 8  
**Packing Group** II  
**Marine Pollutant** This material may meet the definition of a marine pollutant

**15. REGULATORY INFORMATION****International Inventories**

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Proprietary alcohol	Present	X		Present		Present	X	Present	X	X
Acetic acid	Present	X		Present		Present	X	Present	X	X



Triethylene tetramine	Present	X		Present		Present	X	Present	X	X
Proprietary phenol	Present	X		Present		Present	X	Present	X	X
Proprietary solvent	Present	X		Present		Present	X	Present	X	X
Proprietary solvent	Present	X		Present		Present	X	Present	X	X
Proprietary acid	Present	X		Present		Present	X	Present	X	X

**Legend:**

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

*ENCS - Japan Existing and New Chemical Substances*

*IECSC - China Inventory of Existing Chemical Substances*

*KECL - Korean Existing and Evaluated Chemical Substances*

*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

*AICS - Australian Inventory of Chemical Substances*

**US Federal Regulations****CERCLA**

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetic acid 64-19-7	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Proprietary phenol	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ

**SARA 313**

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Proprietary phenol -		<5	1.0
Proprietary solvent -		<1	1.0

**CWA (Clean Water Act)**

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Acetic acid	5000 lb			X
Proprietary phenol	1000 lb	X	X	X

**US State Regulations****California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Proprietary alcohol		X	X
Acetic acid 64-19-7	X	X	X
Triethylene tetramine 112-24-3	X	X	X
Proprietary phenol	X	X	X
Proprietary solvent	X	X	X
Proprietary acid	X	X	

**16. OTHER INFORMATION**

<b><u>NFPA</u></b>	<b>Health Hazards</b> Not determined	<b>Flammability</b> Not determined	<b>Instability</b> Not determined	<b>Special Hazards</b> Not determined
<b><u>HMIS</u></b>	<b>Health Hazards</b> Not determined	<b>Flammability</b> Not determined	<b>Physical Hazards</b> Not determined	<b>Personal Protection</b> Not determined

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 Revision Note: New format

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**