

CXT-393 Urethane Coating

Technical Data Sheet CXT-393

FOR PROFESSIONAL USE ONLY

This product is intended for use by professional installers. For best project results read all the applicable product information including SDS and Technical Data Sheet before using this product.

Product Description

CXT-393 is high performance, two component, chemical resistant, extremely high solids aliphatic polyurethane coating. CXT-393 has low VOC's and meets all federal and state environmental air quality standards. The high gloss or satin finish offers excellent abrasion resistance, chemical and stain resistance. Ideal for vertical or horizontal surfaces.

Product Application

- Topcoat for Color Quartz, Vinyl Decorative Flooring and Industrial flooring
- Topcoat for Epoxy Basecoat (Clear or Pigmented)
- Broadcast Systems (Quartz or Flake)
- Finish Coats

Benefits

- Excellent Abrasion Resistance
- Excellent Stain and Chemical Resistance
- Low Odor
- Compliant to Low VOC Rule 1113 Air Regulations in all 50 States
- Clear or Pigmented
- For Use in Interior and Exterior Application
- Horizontal and Vertical Applications

Packaging

5 Gallon Kit
15 Gallon Bulk Kit
50 Gallon Drum Kit

Surface Preparation

Proper surface preparation is critical. The area should be cleaned of all dirt, oil, grease, waxes, curing agents, etc. and be mechanically prepared by shot blasting, grinding, or scarifying.

Mixing Directions

Mix Part A and Part B together with a Jiffy blade for approximately one minute. Be careful not introduce excess air into the material. Make sure bottom and sides of bucket are scraped to ensure complete mixing.

Application Instructions

Apply the material onto the floor/wall using a dip and roll procedure with a short nap mohair roller, followed immediately with thorough cross rolling. Minimize air entrapment caused by over rolling. Do not thin material. CXT-393 must be aggressively sanded prior to application of a second topcoat. Minimum/Maximum application temperature is 50°- 90°F with a minimum/maximum relative humidity of 30%/80%. CXT-393 is a moisture cure urethane and relative humidity will significantly affect cure speed.

Colors

Available in Clear and Corvixx 10 Standard Colors.

Coverage

Clear – 450 – 500 SF/Gallon (2.9 -3.2 mils DFT)
Pigmented – 450 – 500 SF/Gallon (3.0 -3.3 mils DFT)

Storage/Shelf Life

Materials should be stored at 50°F – 90°F and out of direct sunlight. Shelf life is one year in unopened containers.

Safety

Please read MSDS before using this product.

Cleanup

Clean skin with soap and water. Clean mixing and application tools with xylene or lacquer thinner.

CXT-393 Urethane Coating

Technical Data Sheet CXT-393

Physical Properties

Solids Content by Volume

Clear: - 90%

Pigmented: 93%

Mix Ratio By Volume: A:B – Pre-Measured

Set Times	75°F. and 50% RH
Pot Life	2 Hours
Re-Coat (must sand first)	8 - 10 Hours
Foot Traffic	16 – 24 Hours
Forklift Traffic/ General Service	72+ Hours
Full Cure and Maximum Resistance to Staining	5 – 7 Days

Test	Result
Hardness (ASTM D3363 Pencil)	2H to 3H
Abrasion Resistance ASTM D-4060	10 – 20 mgs. 1000 cycles, CS-17 Wheel
VOC Content	<50 g/l per rule 1113. Compliant in all 50 states, including Los Angeles SCAQMD counties

Chemical Resistance

<u>Chemical</u>	<u>Rating</u>	<u>Chemical</u>	<u>Rating</u>
Acetic Acid – 5%	S	Iodine	R
Acetone	S	Lactic Acid – 15%	R
Betadine	R	Methyl Ethyl Ketone	S
Beer	R	Nitric Acid – 10%	R
Bleach	S	Orange Juice	R
Brake Fluid	R	Peroxide – 35%	R
Citric Acid – 30%	S	Phosphoric Acid – 85%	S
Crude Oil	R	Skydrol	R
Diesel Fuel	R	Sodium Hydroxide -50%	R
Ethylene Glycol	R	Sulfuric Acid – 20%	R
Fatty Acids	S	Toluene	R
Gasoline	R	Urea	R
Hydrochloric Acid – 15%	R	Vinegar	S
		Xylene	R

Key: R – Recommended - S – Short term, occasional spills with frequent cleaning.

Warranty

Corvixx Polymers Corporation warrants our products to be free of manufacturing defects. Liability for products proven defective is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Corvixx Polymers Corporation. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CORVIXX POLYMERS CORPORATION, EXPRESSED OR IMPLIED.

Corvixx Polymers Corporation

7070 Lyndon Avenue, Rosemont, IL 60018

[p] 855-827-8500

[w] www.CorvixxPolymers.com

Corvixx Polymers Corporation
 All Rights Reserved. Made in the USA.

DID: 2016-393.2